



ABS PIPE

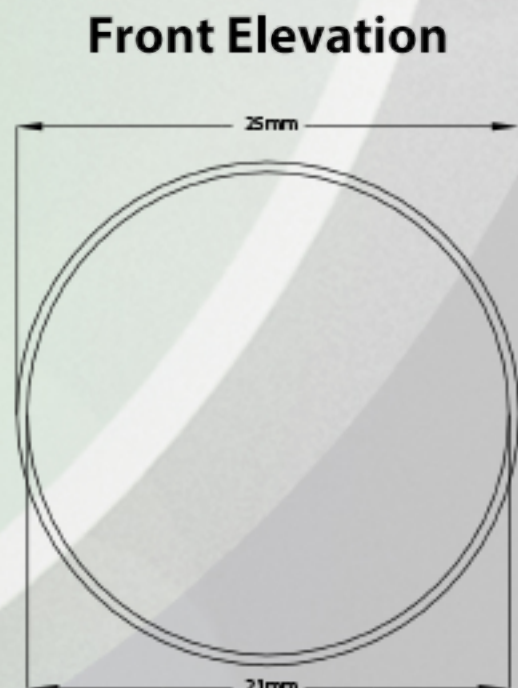
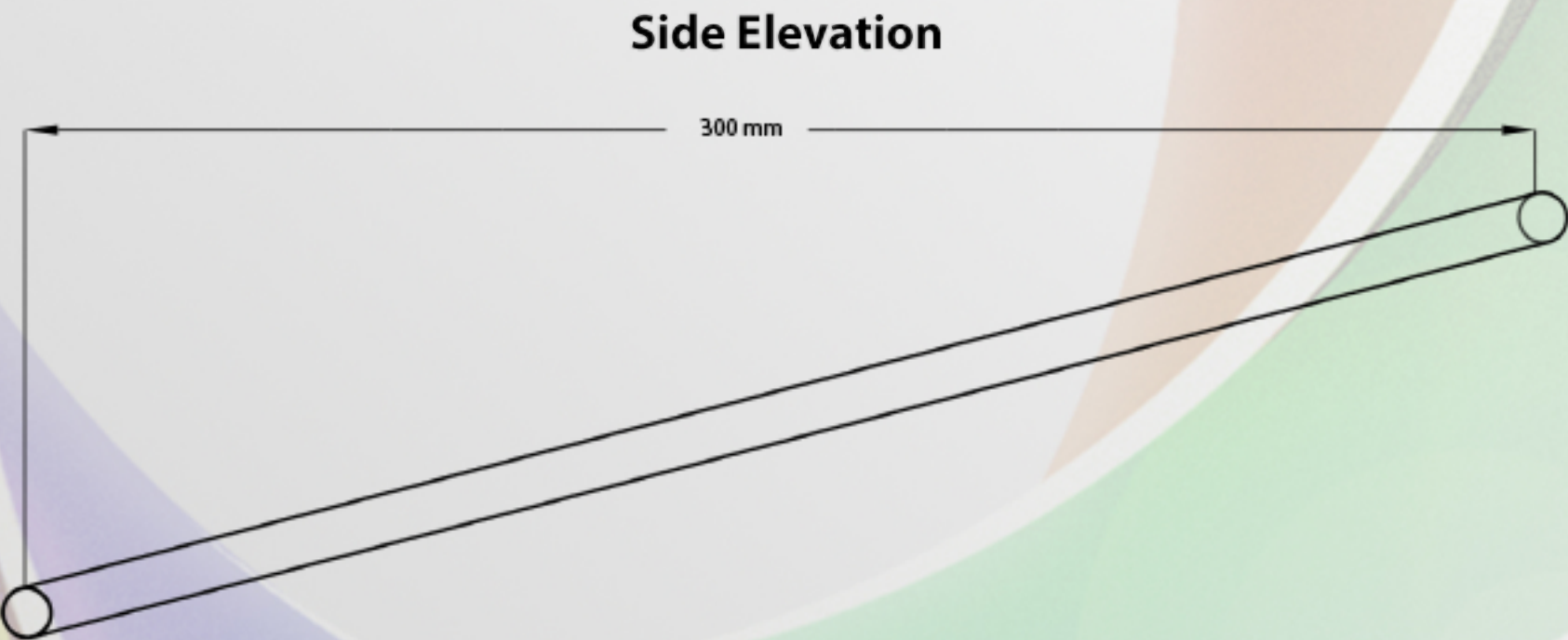
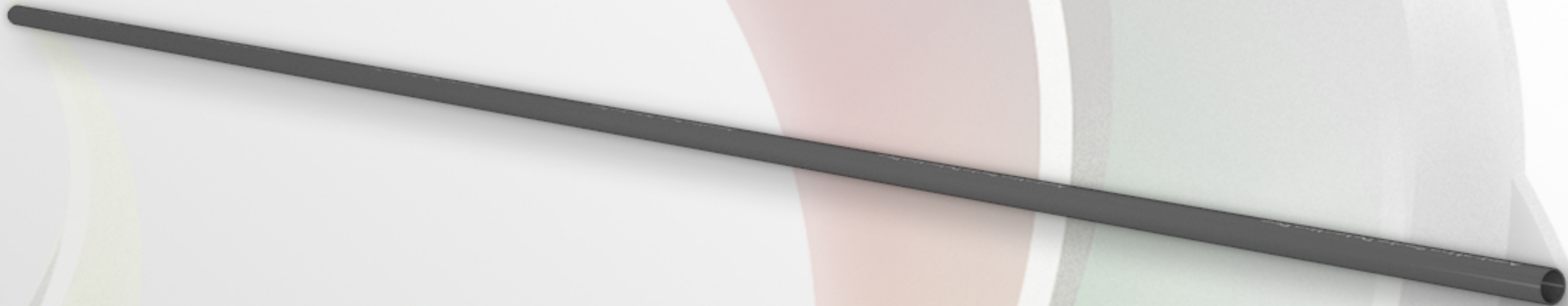
(ABSG-008/25 - 25mm)

3 Meter ABS 25mm aspirating smoke detection pipe EN54 - 20 Approved.
Pipe is designed for aspirating fire detection only.

Installation Instructions:

- Do not bend the pipe.
- Do not paint.
- Keep pipe clean and free from dust.
- Do not install in direct sunlight.
- Pipe clips are required every 800mm
- Only install with approved fittings.
- Do not use solvents to clean, only soapy water.
- Only use approved pipe plastic cutters to cut the pipe.
- Ensure that pipe cutters are sharp.
- When ambient temperatures outside are 15°C to 25°C use pipe expansion joints.

Part No.	ABSG-008/25
Pipe colour	GREY
Text colour	BLACK
Diameter Tolerance	+/- 0.15mm
Test by BSi to	EN54-20:2006 Clause 5.7
Test report	2381/74533753
Text description	“FIRE ALARM AIR SAMPLING PIPE - DO NOT CUT OR PAINT”



Bracket Spacing Intervals

Plastic pipe lines require regular support, and the spacing of clips or brackets depends on the pipe used, temperature and density of the liquid carried.

25mm pipe size bracket spacing in meters:

20°C	30°C	40°C	50°C	60°C	70°C
1.00	0.95	0.85	0.75	0.70	0.60

RAW MATERIAL DATA

Kumho ABS 750
Acrylonitrile Butadiene Styrene

Pysical:

Specific Gravity 1.04
Test Method ASTM D792

Melt Mass - Flow Rate (MFR)
200°C/21.6 kg 47 g/10 min
200°C/5.0 kg 4.1 g/10 min
220°C/10.0 kg 34 g/10 min
Test Method ASTM D1238

Molding Shrinkage -
Flow 0.0040 to 0.0070 in/in
Test Method ASTM D955

Mechanical:

Tensile Strength
Yield, 73°F (23°C)
1.97 in (50.0mm)
6670 psi
Test Method ASTM D638

Tensile Elongation

Yield, 73°F (23°C)
1.97 in (50.0 mm), 15%
Test Method ASTM D638

Flexural Modulus

Yield, 73°F (23°C)
0.118 in (3.00 mm)
312000 psi
Test Method ASTM D638

Flexural Strength

Yield, 73°F (23°C)
0.118 in (3.00 mm)
9230 psi
Test Method ASTM D790

Impact

Noched Izod Impact
73°F(23°C), 0.126 in (3.20 mm), 5.5 ft-lb/in
73°F(23°C), 0.252 in (6.40 mm), 4.8 ft-lb/in
Test Method ASTM D256

Hardness

Rockwell Hardness (R-Scale) 108
Test Method ASTM D785

Thermal

Deflection Temperature Under Load
264 psi (1.8 MPa), Unanneald 185°F/85°C
Test Method ASTM D648

Vicat Softening Temperature 203°F/95°C
Test Method ASTM D1525

Flamibility

Flame Rating
0.0630 in (1.60 mm) HB
0.0866 in (2.20 mm) HB
0.126 in (3.20 mm) HB
Test Method UL 94

Bisson Ltd
Unit 11, Eldonwall Trading Estate,
St.Phillips, Bristol, BS4 3QQ

Tel: 0117-967-9999
Fax: 0117-961-9261
<http://www.abspipesandfittings.co.uk>